



Dart Hawkesbury
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D412-702-071
Job Sheet 168503



Part No: D412-702-071

Job Qty: 3 ea

Part Name: Comfort Crew Shoulder Harness



CHG 003

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/17

Job Tracking No:

Due Date: 12/19/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Pacific Helicopters Pty - Asia Pacific (CPACI02)

PO Box 342, Goroka, Eph Papua, , 441 Papua New Guinea ph:011 675 732 1833 fx:011 (675) 5321503.

Note: DWG REV B IPP Rev:A 11.03.01 new issue DD verf:EC IPP Rev:B 12.09.05 per DSI9612 DD verf:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/19/17	12/19/17	0.00	0.00	Start Up Stores/Pkg-2		
105	Packaging	3 pcs	12/19/17	12/19/17	0.00	0.00	Packaging1		
110	Packaging	3 pcs	12/19/17	12/19/17	0.00	0.00	Packaging1		
120	QC	3 pcs	12/19/17	12/19/17	0.00	0.00	QC4		
125	DC	3 pcs	12/19/17	12/19/17	0.00	0.00	DC		
130	Packaging	3 pcs	12/19/17	12/19/17	0.00	0.00	Packaging3		
140	QC21-FG	3 Ea	12/19/17	12/19/17	0.00	0.00	QC21		

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-10A 5011737	6	210	0	0
	AN3-4A 5011732	12	272	0	0
	AN4-6A 5011726	6	529	0	0
	D4305-041 160118	3	3	0	0
	MS21042L3 5011716	18	1,093	0	0
	MS21042L4 5011715	6	1,202	0	0
	NAS1149D0332J 5011713	30	1,838	0	0
	NAS1149D0363J 5011708	18	439	0	0
	NAS1149D0432J 5011706	12	796	0	0
	NAS1149D0463J 5011702	12	841	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S011751



Comfort Crew Shoulder Harness

D412-702-071

Start up Operation

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 11/20/17
Job No: 168503

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-702-071 <i>Pilot/Co-pilot Shoulder Harness Kit</i>	-2.6 lb -1.2 kg	± 22.0 in ± 0.56 m	± 57.2 in lb ± 0.67 m kg	47.0 in 1.19 m	-122.2 in lb -1.43 m kg
D412-702-073 <i>Pilot/Co-pilot Shoulder Harness Kit</i>	-2.6 lb -1.2 kg	± 22.0 in ± 0.56 m	± 57.2 in lb ± 0.67 m kg	47.0 in 1.19 m	-122.2 in lb -1.43 m kg
D412-702-075 <i>Pilot/Co-pilot Shoulder Harness Kit</i>	-2.6 lb -1.2 kg	± 22.0 in ± 0.56 m	± 57.2 in lb ± 0.67 m kg	47.0 in 1.19 m	-122.2 in lb -1.43 m kg

5.0 PARTS LISTS

QTY -071	QTY -073	QTY -075	Part Number	Description
X			D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
	X		D412-702-073	Dart Pilot/Co-Pilot Shoulder Harness Kit
		X	D412-702-075	Dart Pilot/Co-Pilot Shoulder Harness Kit
1			D4305-041	SHOULDER HARNESS
	1		D4305-043	SHOULDER HARNESS
		1	D4305-045	SHOULDER HARNESS
4	4	4	AN3-4A	BOLT
2	2	2	AN4-6A	BOLT
2	2	2	AN3-10A	BOLT
4	4	4	AN970-4	WASHER
6	6	6	MS21042L3	NUT
2	2	2	MS21042L4	NUT
10	10	10	NAS1149D0332J	WASHER
6	6	6	NAS1149D0363J	WASHER
4	4	4	NAS1149D0432J	WASHER
4	4	4	NAS1149D0463J	WASHER